

# Telemetric Technique for Passive Resistive Sensors Based on Impedance Real Part Measurement at Fixed Frequency

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**Abstract**—This paper proposes a measurement technique for telemetric systems working with passive resistive sensors from the kilohm order. It permits calculating sensor output through analytical formulas, from system parameters and the real part of system impedance measured at readout inductor's terminals. Impedance measurement is performed always at a fixed frequency, when inductors are at a fixed relative position. Formulas were derived through specific analyses, starting from a circuit model of the system. The technique was validated by finding the output of discrete commercial resistors attached to an inductor. A difference lower than 0.98% was obtained between resistors' values calculated through the proposed technique, and their values measured by means of an impedance analyzer. Finally, we applied the technique to a real application, i.e., temperature monitoring in an enclosed environment. We used a telemetric configuration with a Pt1000 sensor to monitor the temperature inside an oven wirelessly. The results pointed out that the technique permitted to estimate the temperature with an average difference of 2.2 °C with respect to a reference. Then, uncertainty on calculated temperature was equal to  $\pm 1.2$  °C. In general, work analyses highlight that measuring impedance real part may be preferred than measuring its phase angle. These achievements show the feasibility of estimating the output of a resistive sensor through the proposed technique.

**Index Terms**—Fixed frequency, impedance real part, measurement technique, resistive sensor, telemetric system, temperature monitoring.

## I. INTRODUCTION

**I**N MANY applications, the characteristics of measurement environment could compromise the correct operation of a sensor containing active electronics. Examples deal with locations characterized by harsh internal conditions [1] and protected environments (e.g., human body [2]). Others regard objects that need to be kept always hermetic, such as food packages [3]. In all these cases, a passive sensor read via telemetric techniques by an external unit can be a solution.

In the literature, telemetric systems are employed in numerous applications, such as in industry [4], [5], transportation sector [6], food area [3], [7], structural health

monitoring [8]–[10], and medical field [11]–[19]. Most of the works reported in the literature describe systems operating with sensors of capacitive [3]–[7], [9], [10], [12]–[14], [16], [17], [20]–[24] or inductive [15], [25] nature. On the other side, systems with resistive sensors are far less examined [18], [19], [26]–[29]. Furthermore, the few works considering resistive sensors require the voltage measurement at three different frequency points [18], the measurement of both an impedance point and the corresponding frequency [29], or a sweep to determine system quality factor [19] or resonant frequency [26].

In this paper, a technique that permits to use a resistive sensor connected to a telemetric system is proposed. Such technique needs to perform only one measurement at a fixed frequency. Furthermore, it is suitable for systems operating with resistive sensing elements whose range starts from the kilohm order, such as thermistors and Pt1000 sensors. The corresponding approach is based on the measurement of system impedance at readout inductor's terminals. In previous works, we had proposed a telemetric technique for strain [27] and temperature [28] monitoring through a resistive sensor. This approach is based on a measurement of impedance phase angle always at the same working frequency. However, such measurement is affected by the vicinity between working frequency and the one identifying phase angle minimum, which is a condition assuring a satisfying sensitivity to sensor output variation. This condition depends on the distance between system inductors, as documented also by Nopper *et al.* [30]. Furthermore, the results showed that the technique implementation requires complex dedicated electronic circuits, capable of measuring phase angle with high resolution. On the other hand, the technique proposed in this paper allows calculating sensor output through analytical formulas, from system parameters and impedance real part, which is measured always at a fixed frequency. This could permit the adoption of a simpler readout electronics.

Three main parts can be identified in this paper. Section II describes a circuit model representing the telemetric system. Then, it illustrates the analytical expressions that were derived from this model to calculate sensor output and presents the measurement technique. Section III describes how the proposed technique was experimentally validated by finding the output of commercial discrete resistors. Section IV shows the technique application to a real task, i.e., temperature

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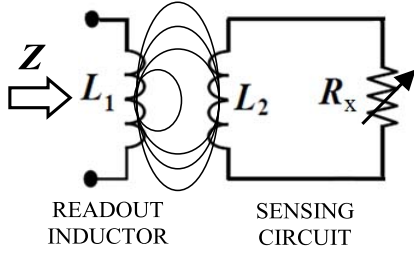


Fig. 1. Circuit representation of a telemetric system operating with a resistive sensor.

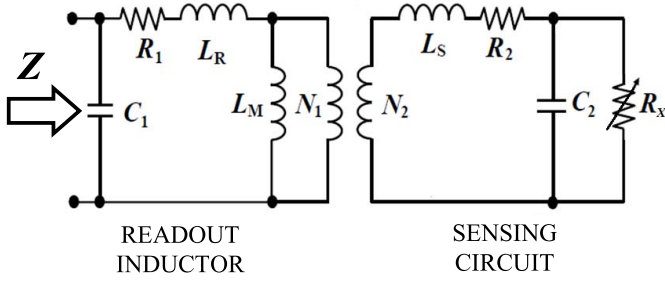


Fig. 2. System circuit model considering inductors' parasitic elements.

monitoring in an enclosed environment. In Sections III and IV, experimental analyses on physical setups together with achieved results are reported.

## II. TELEMETRIC MEASUREMENT TECHNIQUE

### A. System Model

A telemetric system connected with a passive resistive sensor can be generalized with the circuit model reported in Fig. 1. This general model is composed of a resistive sensor ( $R_x$ ) and two coupled inductors ( $L_1$  and  $L_2$ ).  $R_x$  represents sensor resistance, which changes according to the variation of the quantity of interest measured by the sensor. Its range starts from the kilohm order. Then, the inductor connected to the sensor is called “sensing inductor” and  $L_2$  is its self-inductance. It composes a “sensing circuit” with resistive sensor. Finally, the inductor connected to readout unit is called “readout inductor” and  $L_1$  is its self-inductance. During system operation, impedance  $Z$  is measured at readout inductor's terminals.

Starting from the model reported in Fig. 1, in this paper we propose a more complete model including inductors' parasitic elements (Fig. 2). In Fig. 2,  $N_1$  and  $N_2$  are the equivalent number of windings related to  $L_1$  and  $L_2$ , respectively.  $C_1$  and  $C_2$  are inductors' parasitic capacitances, whereas  $R_1$  and  $R_2$  are their parasitic resistances. In addition, inductances  $L_R$  and  $L_S$  represent leakage fluxes from readout and sensing inductors, respectively. On the other hand, inductance  $L_M$  models the coupling flux between the inductors [31]–[33]. Parameters

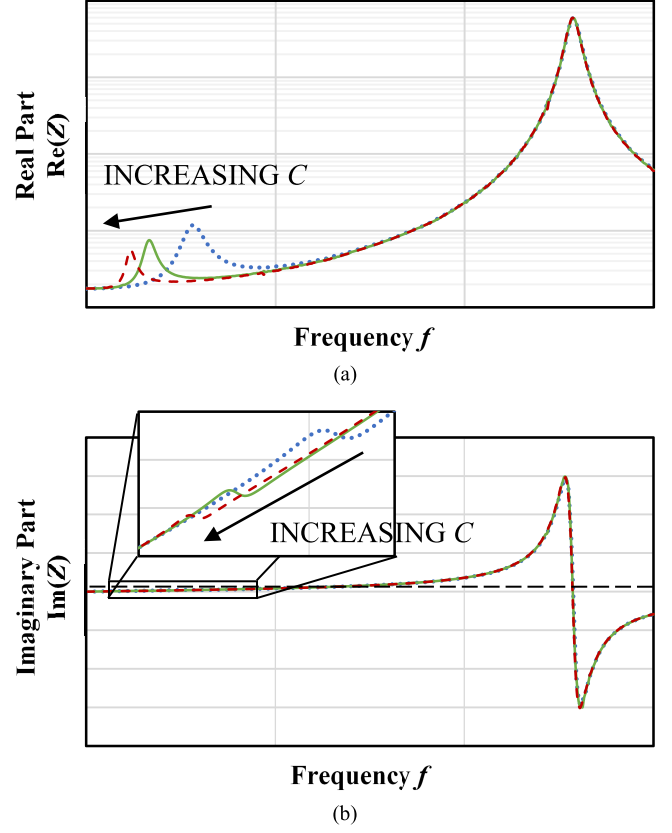


Fig. 3. Qualitative curves of impedance  $Z$  at readout inductor's terminals as a function of frequency  $f$ , for increasing values of capacitance  $C$ . (a) Real part  $\text{Re}(Z)$ . (b) Imaginary part  $\text{Im}(Z)$ .

$L_R$ ,  $L_S$ , and  $L_M$  are influenced by the relative position between the inductors. They depend on  $L_1$  and  $L_2$  through (1) and (2) [33], where the windings ratio  $n$  is equal to  $N_1/N_2$

$$L_1 = L_M + L_R \quad (1)$$

$$L_2 = L_S + L_M/n^2. \quad (2)$$

The common qualitative impedance behavior of a telemetric system is shown as real part  $\text{Re}(Z)$  in Fig. 3(a) and imaginary part  $\text{Im}(Z)$  in Fig. 3(b). These curves can be obtained from either software simulations or experimental tests on a real telemetric system. As a first approximation, the position of each peak can be regulated independently of the other one, by acting on  $C_1$  and  $C_2$ . For example,  $C_1$  regulates the higher frequency peak, whereas  $C_2$  adjusts the lower frequency one. In our telemetric technique, we propose to add a capacitor  $C$  in parallel to the high-value resistive sensor, in order to control peaks relative position. In this regard, Fig. 3 reports typical graphs of  $Z$  when  $C$  changes. It shows that  $C$  increase causes a

$$Z(j2\pi f) = \frac{R_1(R_2 + R_x) - 4\pi^2[L_2(L_1 - \beta) + R_x C(L_1 R_2 + L_2 R_1)]f^2 + j[2\pi(L_1 R_2 + L_1 R_x + L_2 R_1 + R_x C R_2 R_1)]f - 8\pi^3 R_x C L_2 (L_1 - \beta)f^3}{(R_2 + R_x) - 4\pi^2 R_x C L_2 f^2 + j2\pi(L_2 + R_x C R_2)f} \quad (3)$$

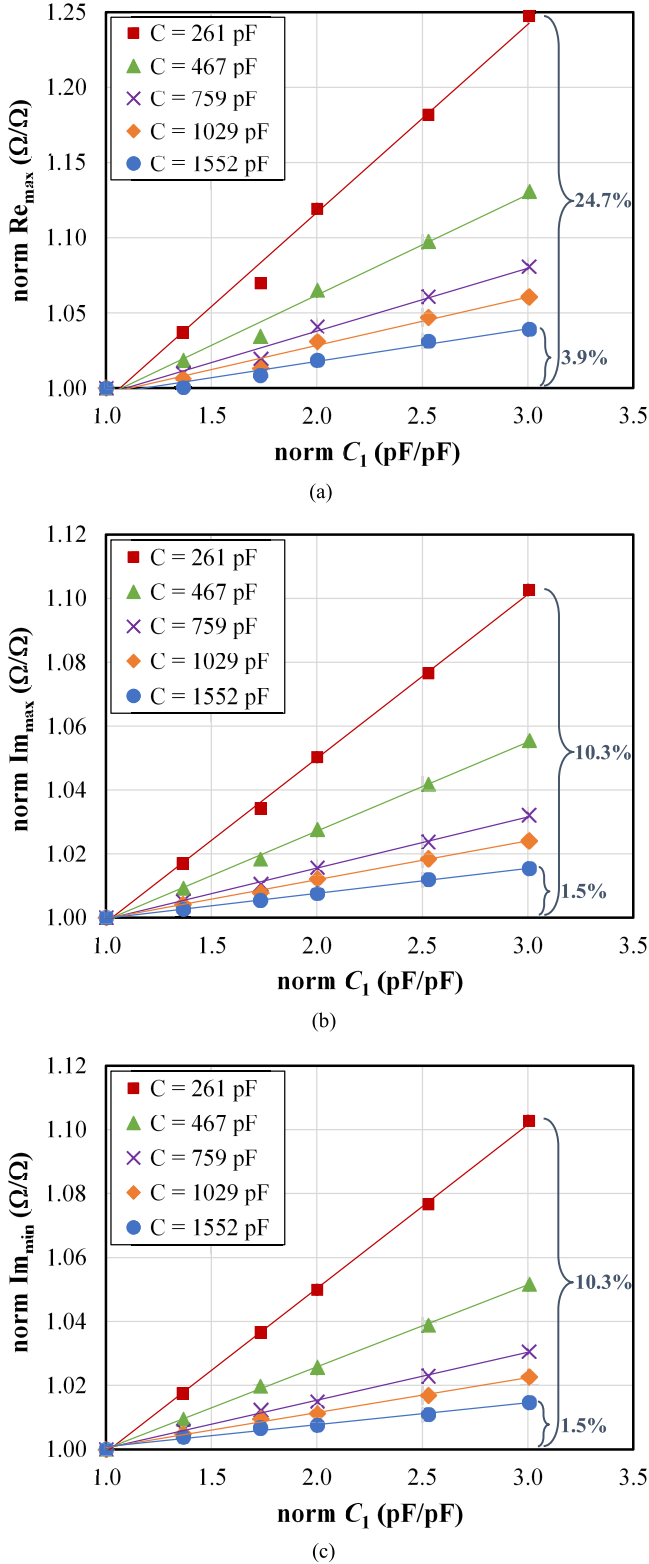


Fig. 4. Normalized values of  $Z$  lower frequency peaks as a function of normalized capacitance  $C_1$ , for different values of capacitance  $C$ . (a) Real part relative maximum  $\text{Re}_{\max}$ . (b) Imaginary part relative maximum  $\text{Im}_{\max}$ . (c) Imaginary part relative minimum  $\text{Im}_{\min}$ .

shift of lower frequency peak toward arrow direction, whereas the higher frequency peak remains still. Therefore, there is a large distance between the frequencies of the two peaks.

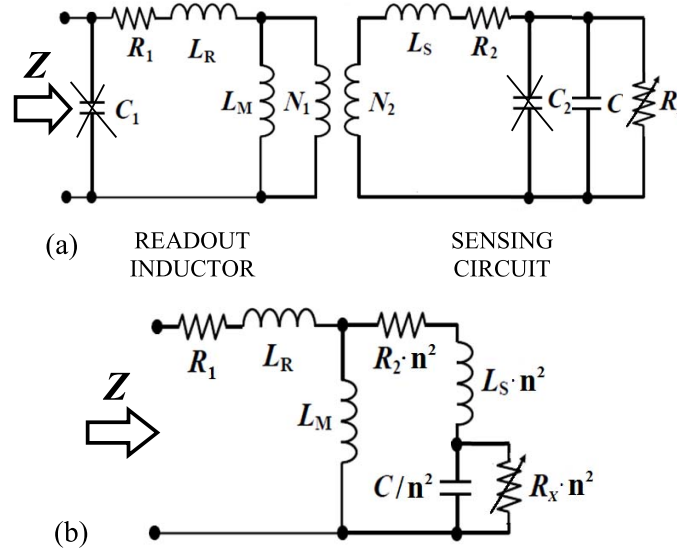


Fig. 5. (a) System model simplifications. (b) Simplified model, with sensing circuit elements seen as reflected load with respect to readout inductor.

Moreover, if such distance augments, then  $C_1$  influence on lower frequency peak decreases, even if its value changes. This is highlighted by Fig. 4, which results from a study evaluating the variation of  $\text{Re}(Z)$  and  $\text{Im}(Z)$  lower frequency peaks consequent to  $C_1$  and  $C$  change. In particular, Fig. 4(a)–(c) represents real part relative maximum  $\text{Re}_{\max}$ , imaginary part relative maximum  $\text{Im}_{\max}$ , and imaginary part relative minimum  $\text{Im}_{\min}$ , respectively, as a function of  $C_1$ , for different values of  $C$ . Peaks and  $C_1$  are normalized with respect to their first values. In general, Fig. 4 shows how peaks variation with  $C_1$  is greatly reduced if  $C$  increases. For instance, when  $C_1$  triples,  $\text{Re}_{\max}$  change passes from 24.7% for  $C = 261$  pF to 3.9% for  $C = 1552$  pF (this is highlighted in Fig. 4). In the same conditions,  $\text{Im}_{\max}$  and  $\text{Im}_{\min}$  variation decreases from 10.3% to 1.5%. As verified by simulation and experimental tests, if the distance between the peaks is at least a decade, then  $C_1$  influence on lower frequency peak becomes negligible. Furthermore,  $C_2$  value can be considered insignificant with respect to  $C$ , since  $C$  is chosen to have a greater value. However, if the distance between the peaks increases, then the amplitude of lower frequency peak decreases. Thus, we choose to adjust  $C$  value to achieve a condition in which lower frequency peak is at about one decade from higher frequency peak. This consideration permits to exploit a simpler model of the system, which neglects the parasitic capacitances.

The introduced simplifications on system model are reported in Fig. 5(a). On the other hand, Fig. 5(b) shows the resulting model, where readout inductor sees sensing circuit as a reflected load through  $n$ . Equation (3), as shown at the bottom of the previous page, is the analytical expression of  $Z$  as a function of frequency  $f$ . It was found by combining the elements of the model of Fig. 5(b). It presents parameter  $\beta$ , which depends on coupling inductance  $L_M$ , as seen in (4). Therefore, according to (4),  $\beta$  is the only term in (3) depending

TABLE I  
VALUES ASSUMED BY INVOLVED PARAMETERS  
DURING SIMULATION STUDY

Parameter	Value (unit)	Parameter	Value (unit)
$L_1$	47.53 ( $\mu\text{H}$ )	$C$	564.99 (pF)
$R_1$	35.66 ( $\Omega$ )	$\beta$	0.56 ( $\mu\text{H}$ )
$L_2$	12.21 ( $\mu\text{H}$ )	$R_x$	1498.01÷9980.41 ( $\Omega$ )
$R_2$	9.26 ( $\Omega$ )	$f$	1.7÷2.1 (MHz)

on the relative position between the inductors

$$\beta = \frac{L_M^2}{L_2 n^2}. \quad (4)$$

### B. Definition of $R_x$ Value as a Function of $Re(Z)$

According to the previous theory, the circuit model of Fig. 5(b) was applied to represent a real telemetric system (which will be described in detail in Section III). Its behavior was evaluated through simulations with MATLAB (The MathWorks, Inc.), considering different values of  $R_x$ . The values assumed by model parameters are listed in Table I. They were chosen to be comparable with those presented in Section III. In this way, simulation study could provide results close to those achieved from the analysis on a real system.

Fig. 6 shows the curves of  $Re(Z)$  and  $Im(Z)$  as a function of frequency  $f$ , for different values of  $R_x$ . Both graphs highlight  $Z$  dependence on  $R_x$ . Then, with reference to Fig. 6(a), frequency  $f_{\max}$  at which  $Re(Z)$  reaches its maximum slightly changes. In fact, its percentage deviation with respect to its initial value (i.e.,  $f_{\max,0}$  at  $R_x = 1498.01\Omega$ ) is less than 0.4%. On the other side, as seen also in Fig. 6(b),  $Im(Z)$  peak frequencies are more variable with  $R_x$ . In fact, their percentage deviation doubles if compared to the one regarding  $f_{\max}$ . In addition, a deeper analysis points out that  $f_{\max}$  is very close to frequency  $f_w$ , along  $R_x$  range. Frequency  $f_w$  is defined as

$$f_w = \frac{1}{2\pi\sqrt{L_2 C}}. \quad (5)$$

In fact, simulation study permitted to estimate a difference between these two frequencies smaller than 0.3%. Such difference is the same when simulating to put the inductors at any distance, by modifying the value of parameter  $\beta$ . Consequently,  $Re(Z)$  is a function even more suitable than phase angle, for our analysis. As a first approximation, we considered either  $f_{\max}$  as still, or  $f_w$  and  $f_{\max}$  as equivalent. Probably, measuring impedance magnitude  $|Z|$  would be simpler than measuring  $Re(Z)$ . However,  $|Z|$  does not coincide with  $Re(Z)$ , as  $Im(Z)$  at  $f_w$  is not null, as seen in Fig. 6(b).

Equation (6), as shown at the bottom of this page, is the analytical expression of  $Re(Z)$ , which was derived from (3).

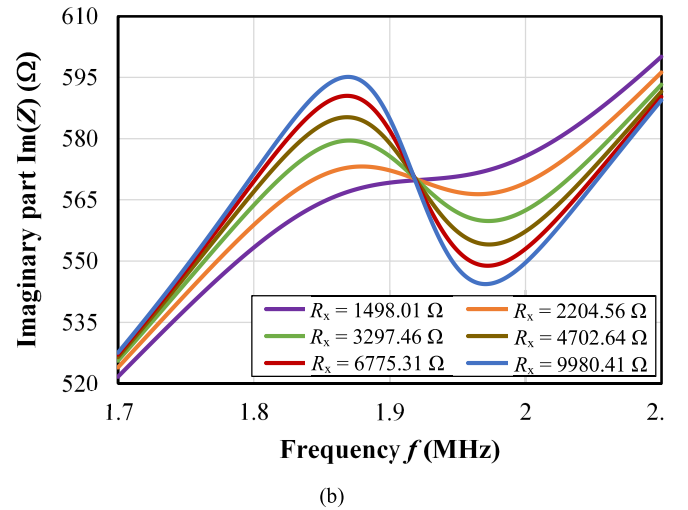
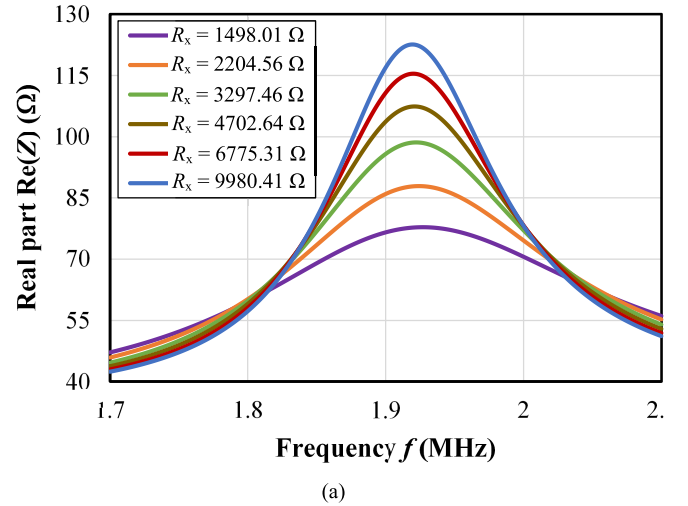


Fig. 6. Curves of impedance  $Z$  at readout inductor's terminals as a function of frequency  $f$ . They were obtained by changing the value of  $R_x$  during simulation study. (a) Real part  $Re(Z)$ . (b) Imaginary part  $Im(Z)$ .

As anticipated in Section I, the proposed technique is suitable for resistive sensors whose output starts from the kilohm order. Therefore,  $R_x$  is much greater than  $R_2$  (which is usually in the order of some ohms or tens of ohms). Consequently, the following approximation can be accepted:

$$R_2 + R_x \cong R_x. \quad (7)$$

Taking into account (5) and (7), (6) becomes

$$Re_w = Re(Z(f_w)) = \frac{\beta R_x}{L_2 + R_x C R_2} + R_1. \quad (8)$$

Working at  $f_w$  leads to an important simplification of (6) into (8). Finally, terms of (8) are reordered to isolate  $R_x$

$$R_x = \frac{L_2(Re_w - R_1)}{\beta - C R_2(Re_w - R_1)}. \quad (9)$$

$$Re(Z(f)) = \frac{R_1(R_2 + R_x)^2 + 4\pi^2 L_2(R_2 + R_x)(\beta - 2R_1 R_x C)f^2 + 4\pi^2 R_1(L_2 + R_x C R_2)^2 f^2 + 16\pi^4 L_2 R_x^2 C^2(\beta R_2 + R_1 L_2)f^4}{(R_2 + R_x - 4\pi^2 R_x C L_2 f^2)^2 + 4\pi^2(L_2 + R_x C R_2)^2 f^2} \quad (6)$$

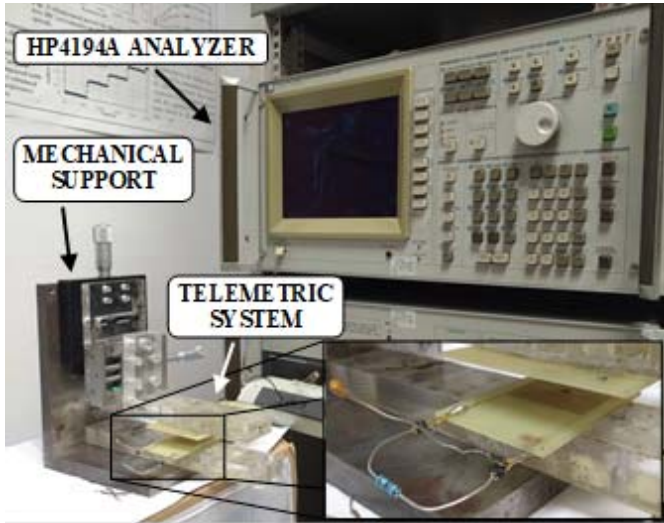


Fig. 7. Experimental setup used for technique validation tests.

Equation (9) provides a mathematical formula for calculating  $R_x$  from  $Re_w$  measurement, which is performed at readout inductor's terminals. Such approach allows measuring, with the maximum sensitivity, just the real part of system impedance at frequency  $f_w$ . This avoids the execution of any frequency sweep. In addition, (9) is simpler than the equations obtained from [27]. Parameters  $L_2$ ,  $R_1$ , and  $R_2$  are characteristic elements of the two inductors. Then,  $C$  is a capacitance whose value is chosen in order to use the simplified model of Fig. 5(b), as explained in Section II-A. All of them are supposed to be constant. On the contrary, parameter  $\beta$  depends on the distance between the inductors when telemetric system is in operation, whatever resistive sensor is attached. When such distance is fixed,  $\beta$  does not change and can be experimentally found by measuring  $Re_w$  in correspondence of one known value of  $R_x$ . In this case, it is equal to

$$\beta = \frac{L_2(Re_{w,0} - R_1)}{R_{x,0}} + CR_2(Re_{w,0} - R_1) \quad (10)$$

$R_{x,0}$  is sensor resistance at the considered known condition, whereas  $Re_{w,0}$  is the corresponding measured impedance point at  $f_w$ . Equation (10) has been obtained by reordering (8).

### III. TECHNIQUE VALIDATION: EXPERIMENTAL ANALYSIS

The proposed technique was validated by using two inductors and commercial resistors that were previously characterized with an impedance analyzer HP4194A. Data and results from the present analysis report an estimation of the uncertainty referring to a 95% confidence interval (CI).

#### A. Experimental Setup

The dedicated laboratory setup is shown in Fig. 7. The telemetric system consists basically of a resistor representing the sensor, two square planar inductors, which were fabricated through printed circuit board (PCB) techniques on a substrate of FR4 glass-reinforced epoxy, and a capacitor  $C$  for setting  $f_w$ . We measured their values with HP4194A impedance analyzer. Table II reports inductors' geometric characteristics

TABLE II  
INDUCTORS CHARACTERISTICS

Property	Sensing inductor (unit)	Readout inductor (unit)
Geometric Characteristics		
Outer side (mm)	27	50
Inner side (mm)	5	27
Number of windings	27	28
Windings width ( $\mu\text{m}$ )	200	150
Windings spacing ( $\mu\text{m}$ )	200	250
Electrical Characteristics		
Equivalent inductance ( $\mu\text{H}$ )	$12.21 \pm 0.01$	$47.53 \pm 0.12$
Equivalent resistance ( $\Omega$ )	$9.26 \pm 0.05$	$35.66 \pm 0.09$
Equivalent capacitance (pF)	$564.99 \pm 0.15$	$3.21 \pm 0.01$

TABLE III

COMPARISON BETWEEN  $R_x$  VALUES CALCULATED THROUGH THE PROPOSED TECHNIQUE AND THE MEASURED VALUES OF EACH RESISTOR

MEASURED $R_x$	CALCULATED $R_x$	% DIFFERENCE
$1196.89 \pm 2.30$	$1196.89 \pm 12.74$	$0.00 \pm 1.08$
$1498.01 \pm 2.88$	$1497.06 \pm 16.75$	$0.06 \pm 1.13$
$1789.53 \pm 3.44$	$1780.47 \pm 20.88$	$0.51 \pm 1.18$
$2204.56 \pm 4.24$	$2199.46 \pm 27.94$	$0.23 \pm 1.28$
$2696.29 \pm 5.19$	$2689.97 \pm 38.07$	$0.23 \pm 1.43$
$3297.46 \pm 6.34$	$3283.77 \pm 50.13$	$0.42 \pm 1.53$
$3906.42 \pm 7.51$	$3891.81 \pm 65.59$	$0.37 \pm 1.69$
$4702.64 \pm 9.05$	$4672.52 \pm 86.28$	$0.64 \pm 1.85$
$5603.41 \pm 10.78$	$5574.35 \pm 115.82$	$0.52 \pm 2.08$
$6775.31 \pm 13.03$	$6734.35 \pm 159.17$	$0.60 \pm 2.36$
$8178.34 \pm 15.73$	$8111.78 \pm 219.83$	$0.81 \pm 2.70$
$9980.41 \pm 19.20$	$9882.31 \pm 312.46$	$0.98 \pm 3.14$

and the measured values of the elements of their equivalent circuits (called electrical characteristics). Values present two decimal digits, which were kept to properly include parameters uncertainty. Sensing inductor's electrical characteristics were obtained with  $C$  connected to inductor's terminals.

Left column of Table III lists the measured values of used commercial resistors, which we considered as pure resistances around  $f_w$ , as confirmed by the study on their impedance with HP4194A analyzer. A mechanical support keeps the inductors parallel and coaxial, at a relative distance of 20 mm (controlled through micrometric screws). A virtual instrument (VI) written with LabVIEW (National Instruments) ran on a laptop (it is not shown in Fig. 7), interfacing to HP4194A analyzer through a GPIB-USB high-speed module, in order to acquire  $Z$ .

#### B. Measurement Protocol

In the preliminary stage, the value of parameter  $\beta$  for the employed setup was obtained. We used the first resistor in

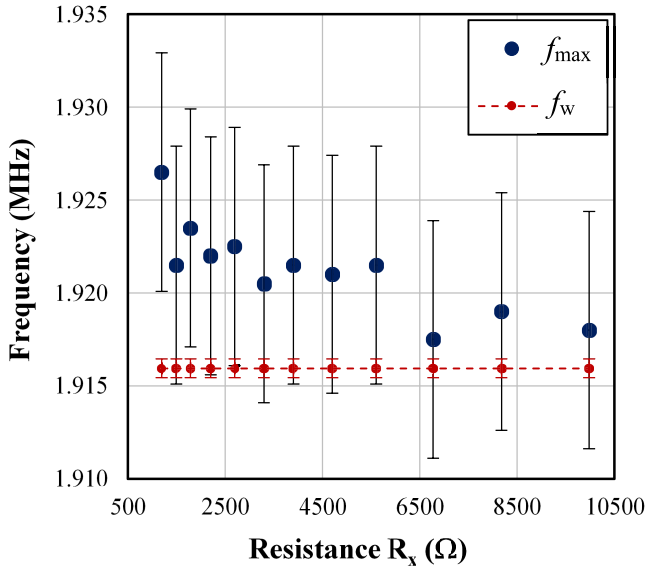


Fig. 8. Frequencies  $f_{\max}$  and  $f_w$  as a function of  $R_x$ .

the left column of Table III as  $R_{x,0}$  and we measured  $\text{Re}_{w,0}$  by means of HP4194A analyzer. Finally, we obtained  $\beta = 0.558 \pm 0.003 \mu\text{H}$  from (10). Related uncertainty was derived by applying the propagation rules to (10).

In the following stage, the proposed technique for  $R_x$  estimation was applied. The  $1498.01 \pm 2.88 \Omega$  resistor was attached to the system. Then, the VI acquired the corresponding value of  $\text{Re}_w$  from HP4194A analyzer and it calculated  $R_x$  value by implementing (9). Such operation was repeated for all the resistors listed in the left column of Table III.

### C. Experimental Results

Fig. 8 compares measured frequency  $f_{\max}$  with  $f_w$ , which was calculated through (5), as a function of  $R_x$ . Vertical bars refer to the uncertainty on  $f_{\max}$  measurement due to HP4194A analyzer uncertainty. Frequency  $f_w$  is equal to  $1.916 \text{ MHz} \pm 800 \text{ Hz}$ . Uncertainty on  $f_w$  was obtained by applying the propagation rules to (5). The mean difference between  $f_w$  and  $f_{\max}$  was lower than 0.6%, confirming simulation results of Section II-B.

Fig. 9 shows the measured values of  $\text{Re}_w$  and  $\text{Re}_{\max}$  as a function of  $R_x$ . The bars related to the uncertainty on  $\text{Re}_w$ ,  $\text{Re}_{\max}$ , and  $R_x$  are present, but they are barely visible. The former takes into account both HP4194A analyzer accuracy in  $\text{Re}_w$  measurement and system capability to identify the right value of  $f_w$ . In fact, uncertainty on  $f_w$  is reflected also in the corresponding amplitude point. Uncertainty on  $\text{Re}_w$  is equal to  $\pm 0.20 \Omega$ , considering the mean along  $R_x$  range. On the other side, uncertainty on  $R_x$  is the one reported in the left column of Table III. Fig. 9 points out how  $\text{Re}_w$  total variation is close to 70% with respect to its first value. However, it is not uniform along  $R_x$  range. Consequently, system sensitivity to  $R_x$  change is not constant, but it is comparable with the best case, which is achieved by measuring  $\text{Re}_{\max}$ . In fact, from the data reported in Fig. 9, we estimated a 0.48% maximum difference between  $\text{Re}_w$  and  $\text{Re}_{\max}$  (vicinity between  $f_{\max}$  and  $f_w$  is reflected also on the corresponding real part points). Then, uncertainty on  $\text{Re}_{\max}$  is  $\pm 0.19 \Omega$  on average. It was estimated from HP4194A

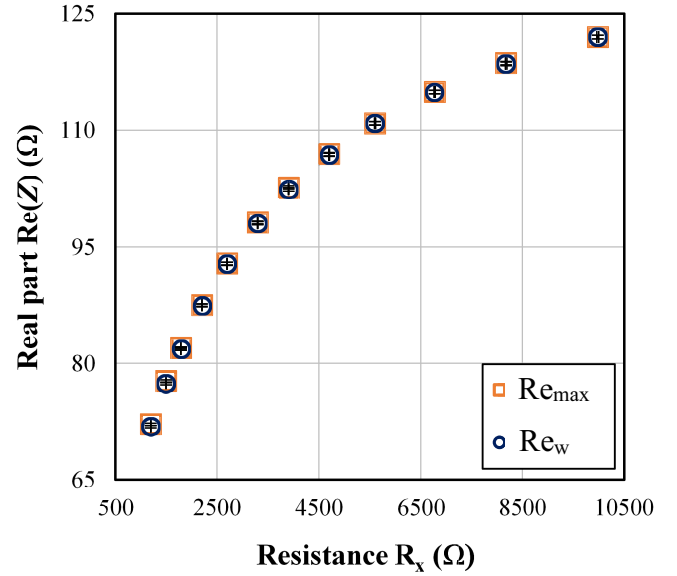


Fig. 9. Points  $\text{Re}_{\max}$  and  $\text{Re}_w$  as a function of  $R_x$ . Uncertainty on  $R_x$  is the one reported in the left column of Table III. Average uncertainty on  $\text{Re}_{\max}$  and  $\text{Re}_w$  is  $\pm 0.19$  and  $\pm 0.20 \Omega$ , respectively.

analyzer accuracy in measuring such point. On the other side, we measured also phase angle (as done in [27] and [28]) with used setup. For the same  $R_x$  values as those considered in Table III, phase angle presents a 6% total decrease with respect to its first value. Therefore, the real part has a greater variation than that characterizing phase angle, for identical  $R_x$  changes.

Finally, the central column of Table III reports  $R_x$  values calculated through the proposed technique, in order to obtain a more effective comparison with measured values. Associated uncertainty varies between  $\pm 12.74$  and  $\pm 312.46 \Omega$ . It was estimated by applying the propagation rules to (9). It is always greater than the uncertainty on measured  $R_x$ , since it takes into account the contributions provided by all the parameters present in (9). Anyway, it is at most 3% of the corresponding average. Furthermore, mean difference between calculated and measured values goes from 0.06% to 0.98%, as reported in the right column of Table III. Such difference increases to about 4% in the worst case, considering the uncertainty. In general, results from this analysis demonstrate that  $\text{Re}(Z)$  is a suitable function to exploit and that the proposed technique is effective in estimating the output of a passive resistive sensor.

## IV. APPLICATION TO TEMPERATURE MONITORING

Although it is valid for telemetric systems working with any resistive sensor from the kilohm order, we applied the technique for a specific real application. In this section, we describe how we monitored the temperature in an oven. In fact, this is one of the most required tasks in many fields, since it is critical for controlling numerous processes. As in Section III, data and results include the uncertainty for a 95% CI.

### A. Experimental Setup

We used a telemetric system with two PCB planar inductors. Table IV reports their geometric and electrical characteristics.

TABLE IV  
INDUCTOR CHARACTERISTICS

Property	Sensing inductor (unit)	Readout inductor (unit)
Geometric Characteristics		
Outer side (mm)	27	50
Inner side (mm)	4	27
Number of windings	23	28
Windings width ( $\mu\text{m}$ )	300	150
Windings spacing ( $\mu\text{m}$ )	200	250
Electrical Characteristics		
Equivalent inductance ( $\mu\text{H}$ )	$7.05 \pm 0.01$	$47.53 \pm 0.12$
Equivalent resistance ( $\Omega$ )	$1.899 \pm 0.004$	$35.66 \pm 0.09$
Equivalent capacitance (pF)	$564.99 \pm 0.15$	$3.21 \pm 0.01$

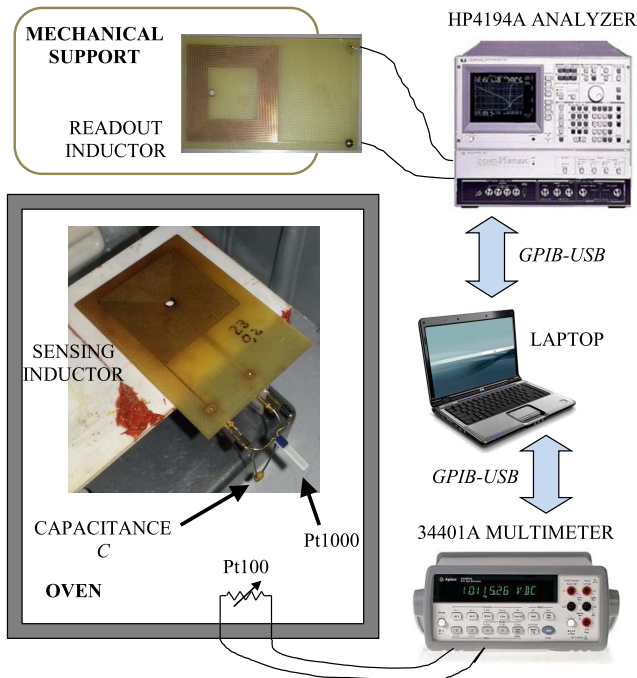


Fig. 10. Schematic of the experimental setup used for temperature monitoring.

(The latter were measured with HP4194A analyzer.) Sensing inductor's electrical characteristics consider the addition of a capacitor  $C$ . Thus,  $f_w$  is close to 2.52 MHz, as derived from (5).

Fig. 10 shows the schematic of the used experimental setup. We attached a Pt1000 resistive temperature sensor (Class A, according to standard EN 60751) in parallel to sensing inductor and capacitor  $C$ . These elements compose system's sensing circuit, which was positioned in the oven. Because of its output range, Pt1000 sensor is suitable for technique implementation. We positioned a second temperature sensor (Class A Pt100), which had been already fixed to the oven as reference sensor, close to Pt1000, at a relative distance of few centimeters. In this way, measurement discrepancies due to temperature heterogeneity inside the oven could be neglected. Then, after

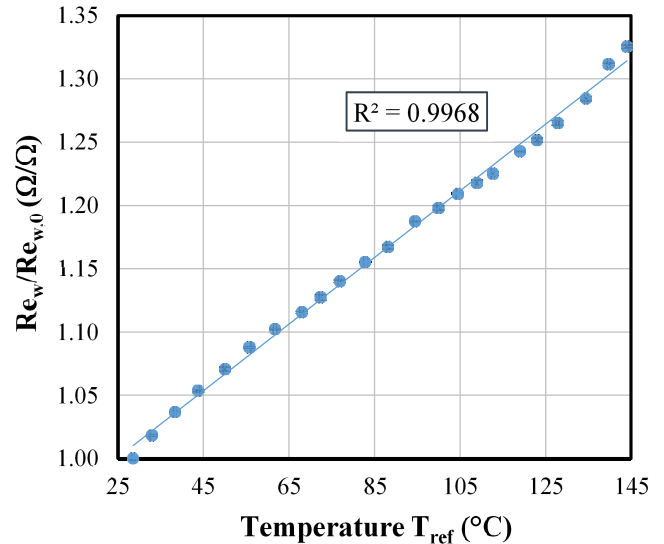


Fig. 11. Normalized  $Re_w$  as a function of reference temperature  $T_{ref}$ .

having closed the oven, we put readout inductor in parallel and coaxial position with respect to sensing inductor, at a distance of 20 mm, outside the oven. Readout inductor's terminals were connected to HP4194A analyzer, while Pt100 was attached to an Agilent 34401A digital multimeter. Both instruments were interfaced to a laptop through GPIB-USB high-speed modules. A VI was executed on laptop to guarantee synchronous data acquisition from HP4194A analyzer and 34401A multimeter and for implementing technique mathematical formulas.

### B. Measurement Protocol

The first step was the calculation of parameter  $\beta$  for the used setup. While oven was at room temperature (which is the known condition), the VI running on laptop drove HP4194A to measure  $Re_{w,0}$ . Then,  $\beta$  was calculated by implementing (10).

At this point, the system was ready to work continuously. Oven temperature was increased from about 27 °C to about 145 °C, by successive step inputs of about 5 °C. This range permits us to evaluate how the technique works in a real case. Furthermore, it allows a proper comparison with the results reported in [28]. After each step, the achieved condition has been maintained for three minutes. In this way, temperature around sensors could be considered as homogenous and stabilized. At the same time, analyzer and laptop measured  $Re_w$  and calculated  $R_x$  by applying (9). Finally, each value of  $R_x$  was converted into temperature, by considering Pt1000 linear relationship [34]. In a similar way, after measuring Pt100 resistance, we applied the corresponding relationship [34] to estimate reference temperature.

### C. Experimental Results

Fig. 11 represents the variation of point  $Re_w$  consequent to temperature increase. In particular,  $Re_w$  is normalized to its value  $Re_{w,0}$  assumed at the beginning of the test. Fig. 11 shows a linear relationship between  $Re_w$  and temperature  $T_{ref}$ , within the range considered in the analysis. In fact, a straight line

approximates this series with a coefficient of determination  $R^2$  close to 0.997. Furthermore, such graph highlights that  $\text{Re}_{w}$  has a total increase greater than 30%. In similar conditions, [28] reports that measured point of impedance phase angle decreases of less than 3%, which is a much smaller variation if compared to real part. This confirms the results illustrated in Section III. Given phase angle sensitivity to temperature variation [28], this means that a readout system needs to measure it with a resolution of two decimal digits, at least. On the other side,  $\text{Re}_{w}$  measurement can be performed more easily by a simpler readout circuit to obtain the same results. For these reasons,  $\text{Re}(Z)$  may be preferred to phase angle measurement. In addition, average uncertainty on  $\text{Re}_{w}$  is  $\pm 0.10 \Omega$ , whereas average temperature uncertainty along the considered range is  $\pm 0.4 \text{ }^\circ\text{C}$ . The latter was estimated by applying the propagation rules to Pt100 linear relationship, and taking into account both sensor and multimeter measurement accuracies.

Finally, for what concerns temperature values calculated through the proposed technique, their difference with respect to reference values is between  $0.1 \text{ }^\circ\text{C}$  and  $4.9 \text{ }^\circ\text{C}$ . It is  $2.2 \text{ }^\circ\text{C}$  on average along the considered temperature range. Furthermore, uncertainty on calculated temperature is  $\pm 1.2 \text{ }^\circ\text{C}$ , on average. It was derived by applying the propagation rules to Pt1000 linear relationship, starting from the uncertainty due to technique implementation (Section III) and sensor accuracy. In general, these results are comparable with those achieved starting from phase angle measurement [28]. In addition, they provide a better uncertainty on temperature estimation than the technique relying on resonant frequency determination [26]. Furthermore, the best achievements are similar to those obtained through the approach based on quality factor calculation [19]. Anyway, results suggest that the proposed technique offers a satisfying temperature estimation, considering also the examined temperature range. In fact, even the worst result can be acceptable in applications where temperature range is close to  $100 \text{ }^\circ\text{C}$  [26]. Then, it has the advantage to work at a fixed frequency, with respect to other approaches [19], [26] and also to methods that exploit telemetric systems with capacitive or inductive sensors.

## V. CONCLUSION

This paper has proposed a measurement technique for telemetric systems operating with resistive sensors from the order of the kilohm. Such technique consists in calculating sensor output through mathematical formulas, which are simpler than those found in previous works. Furthermore, it is based on a measurement of impedance real part at readout inductor's terminals at only one frequency, when system inductors are at a fixed relative position. We have explained how we validated the technique by using commercial discrete resistors (from about 1000 to about 10000  $\Omega$ ) and a custom setup. Then, we have reported the obtained results, with respect to a reference. Furthermore, we have applied the proposed technique to a common task, i.e., temperature monitoring in an oven. As for technique validation tests, we have presented both the used the laboratory setup and the experimental results.

In general, such achievements highlight the effectiveness of our solution, which has the advantage of working at a fixed frequency. In addition, performed analyses have pointed out that measuring real part may be better than measuring phase angle. Therefore, the proposed technique is a valid option when a telemetric system has to be employed, or when a resistive sensor is preferred to a capacitive or inductive one.

Future work will involve further studies to assess technique accuracy and precision, by taking into account wider temperature ranges and different kinds of resistive sensor, e.g., strain sensors, as done in [27]. By the way, there are some possibilities to consider for extending technique application. For instance, addressing the limitation to keep the inductors at a fixed position would permit to obtain results not dependent on its variation, as achieved in [31] for telemetric systems working with a capacitive sensor.

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